

BH-210

DATA SHEET 05/2013



DESCRIPTION:

Adhesive based on a modified hybrid of STP.

APPLICATIONS:

Single component adhesive in the form of an easily applied isocyanate paste and solvents. It is especially recommended for gluing wooden floors, both wood sheet and natural or pre-finished parquet and especially for moisture sensitive woods. This adhesive may be used on most floorings habitually used in building.

INSTRUCTIONS:

The base must be dry, levelled, compression resistant, with no gas or cracks and free from dust, wax, oils or other materials that could hinder adhesion.

The maximum admissible humidity level for cement floors is between 2% and 0,5% for those of plaster and anhydrite. Otherwise a polyurethane primer must be used as a barrier.

The adhesive and materials to be glued should be kept in the room where the installation is going to be carried out for at least 24 hours before gluing is performed.

Apply the adhesive with a type B3 toothed spatula to the base and place the pieces of wood on the moist adhesive. Adjust the position and press them against the substrate, ensuring a correct transfer of the adhesive. Up to 90 minutes are available depending on the ambient temperature and humidity conditions.

Allow at least 3 days before sanding and varnishing.

The optimum conditions for gluing are: temperature between 15-25° C and relative humidity of between 50 and 70% and parquet moisture between 7 and 11%

YIELD:

Varies with the support, between 650 and 1200 g/m².

TECHNICAL FEATURES

Colour:	Light beige.
Content in solids:	100%
Viscosity:	Brookfield RVT viscometer Needle 7 at 20 rpm and y 23°C 40 <u>+</u> 10 Pa.s.
Density:	1.5 g/cm3
Working time:	Up to 90 min. (depending on ambient conditions and the floor properties)

STORAGE:

1 year in original hermetically sealed packs at temperatures between 10- 30°C.

PRESENTATION:

Buckets 15 kg.



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CLEANING:

Tools can be cleaned with a universal solvent or with ethyl acetate before the adhesive sets or mechanically after it has set.

HEALTH & SAFETY:

Solvent free product. According to current legislation, it is not necessary any indication of risk or security in its manipulation or storage.

For further information, request the product safety sheet.

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